ADVIK P1	TPM CIRCLE NO :- 01	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET
	TPM CIRCLE NAME :-Tensioner	LOSS NO. / STEP									
	DEPT : Assembly Shop	RESULT AREA	P	Q	DEF :- A		C	D	S	M	

CELL :-Tensioner **CELL NAME: Bajaj Tensioner** | **MACHINE / STAGE –Winding Stage** | **OPERATION- Winding**

KAIZEN THEME :-To Avoid Spring Slip at winding stage

IDEA :-Provide Job Sensor at winding stage

WIDELY/DEEPLY:-

COUNTERMEASURE- At time of winding when one job winding complete next winding nit start up to next job not load on fixture

BENCHMARK	04
TARGET	00
KAIZEN START	27/07/14
KAIZEN FINISH	02/08/14

PROBLEM / PRESENT STATUS :-At winding stage spring slip from the slot

TEAM MEMBERS :-Yuvraj Desai Samadhan Bankar

BENEFITS :- Rejection is Zero

KAIZEN SUSTENANCE

WHAT TO DO :- Add job sensor

WHY - WHY ANALYSIS :-
Why- Spring Slip
Why- Operator Mistake
Why- Double winding happen

RESULT :-

HOW TO DO FREQUENCY :- Check every start of the sheet

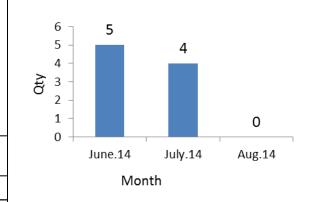| Month	Qty
June.14	5
July.14	4
Aug.14	0

ROOT CAUSE :-Double winding

REGISTRATION NO. & DATE: -02/08/14

REGISTERED BY :- Samadhan Bankar

MANAGER'S SIGN :-Anil Shende

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
01	A265	02/08/14	Maint./Prod	C